

	Doc or ECO #:	ECO-71122-001	Date:	12/07/2020	Author:	SL
	Rev. #:	A				
Engineering Change Order (ECO)	Engineering Approval:	aeg	Date:	12/10/2020	Quality Approval:	aeg

P/N #:	71122	Effective Date:	December 12, 2020
Title:	Ultra Panel Plate Taper Change		

1.0 Purpose / Summary

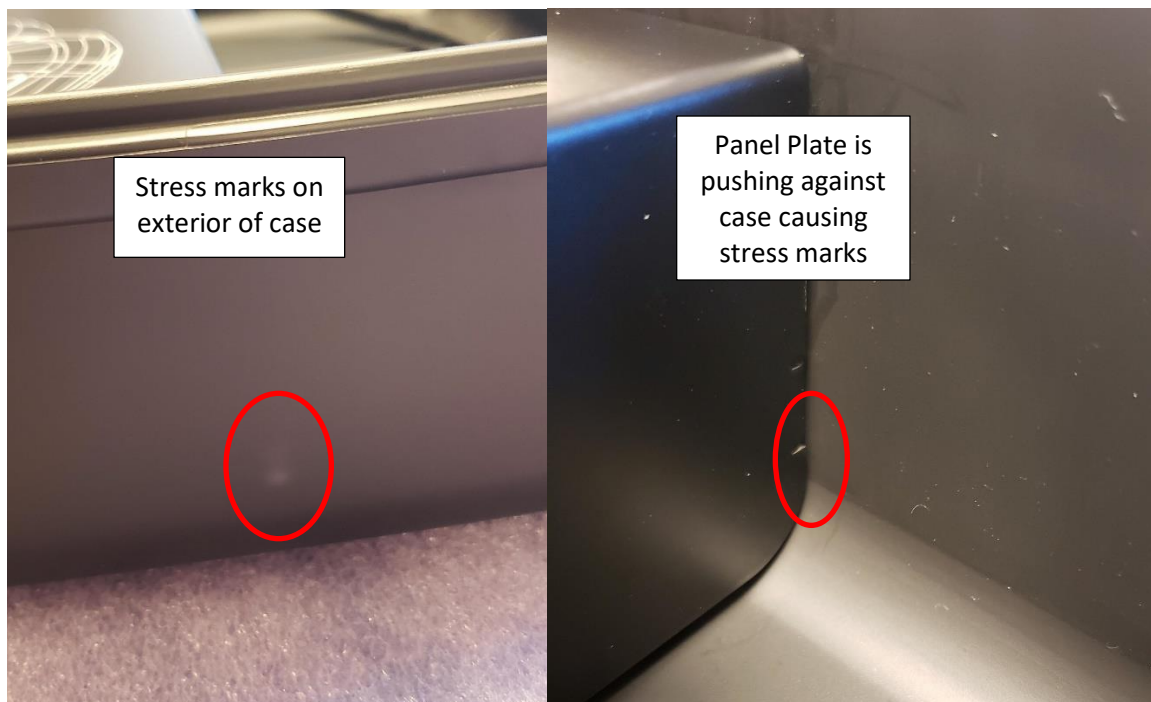
- The purpose of this Engineering Change Order is to correct the fitment of the Pro4 Ultra Panel Plate into the pelican case due to variances in the molding process.

2.0 Parts Affected

Part Number	Notes	Removed	Added	Modified	REV
71122	Adjusted Taper From 2 Degrees to 2.5 Degrees	☐	☐	☒	C

3.0 Detail

- Due to variances in the molding process, there is a chance the 2 Degree taper might not be enough and cause stress marks in the plastic as it pushes outwards on the Pelican Case. To alleviate this issue, the taper was increased to 2.5 Degrees creating a small gap between the panel plate and the case.



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4.0 Disposition of Material

- Properly dispose of any Rev A panel plates
- Check current stock of 71152 for stress marks and rework if necessary

5.0 Action Items

Action	Department	Acknowledgement Initials
Update Epicor	Engineering	SL
Purchase Latest Revision Panel Plate C	Purchasing	RM
Scrap old stock	Inventory	SL

6.0 Modified / Referenced Documents:

Document	Current Revision
	Click here to enter text.

7.0 Revision History

Date Revised (mm-dd-yyyy)	Location of Change (section, paragraph no., step no., etc.)	Description of Change Made	Name of Person making the Change
12/10/2020	All	Init	aeg